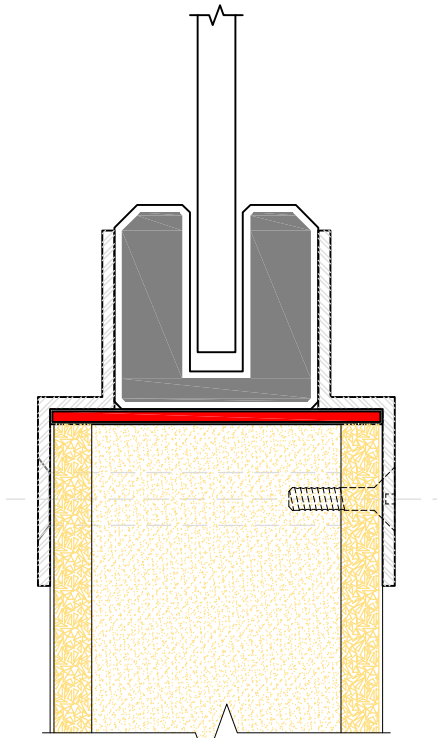
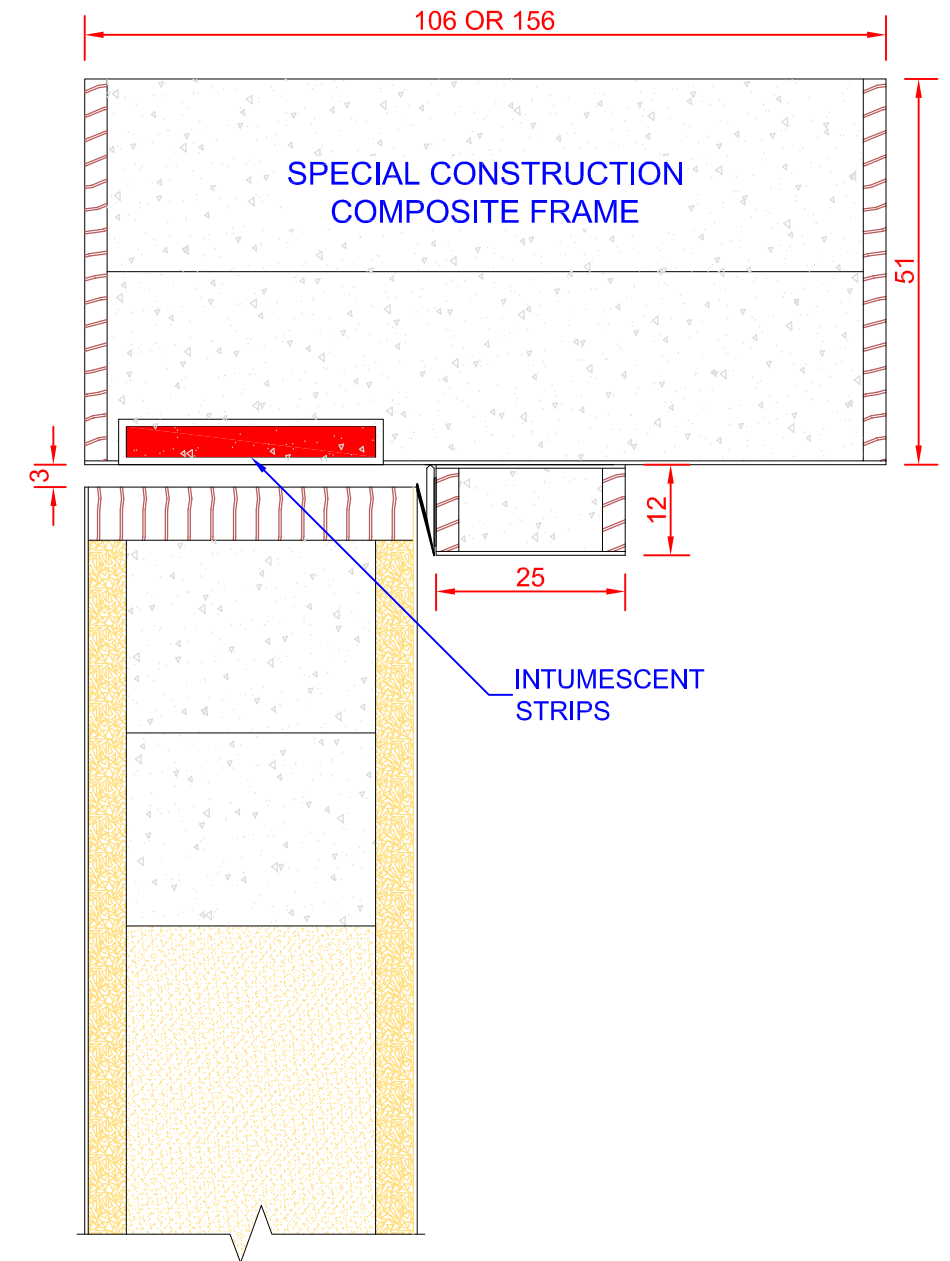


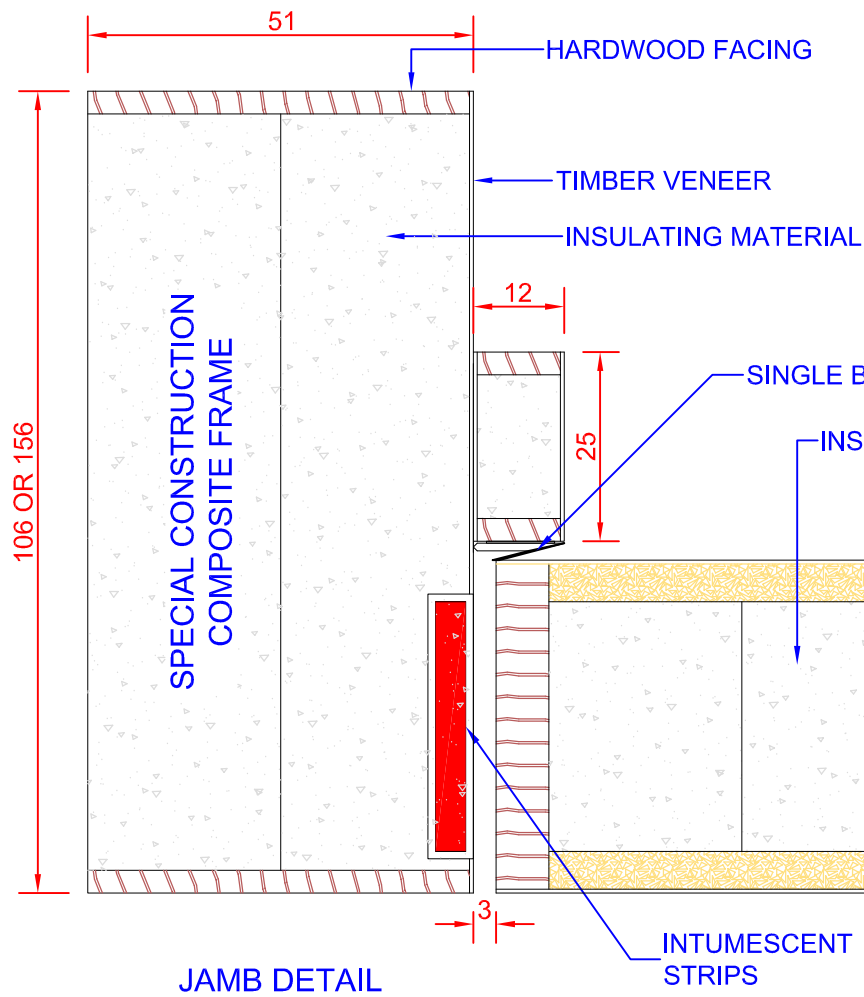
APERTURE TO BE LOCATED IN THIS AREA
 MAXIMUM SIZE OF GLASS
 AS FOLLOWS
 SHADMASTER 90: 450mm x 450mm
 SHADMASTER 120 : 300mm x 300mm



GLAZING DETAIL
 CERAMIC GLASS IN LORIENT SYSTEM 90
 GLAZING CHANNEL WITH MILD STEEL COVER BEADS.

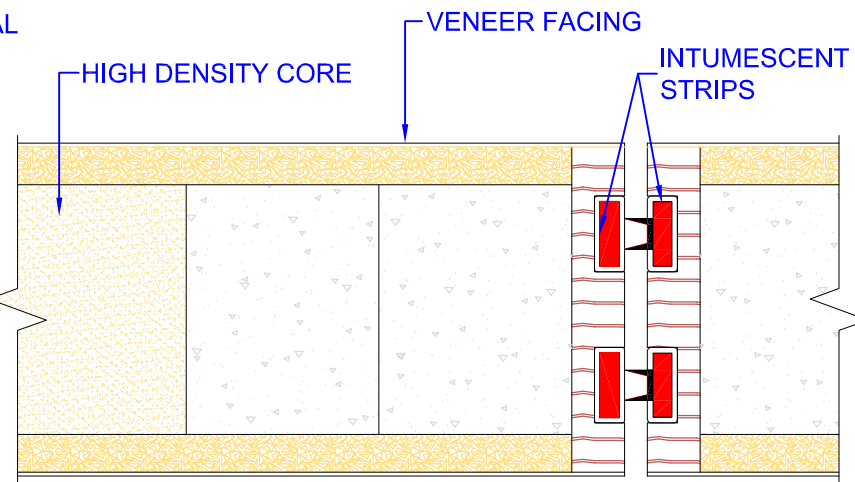


INTUMESCENT STRIPS

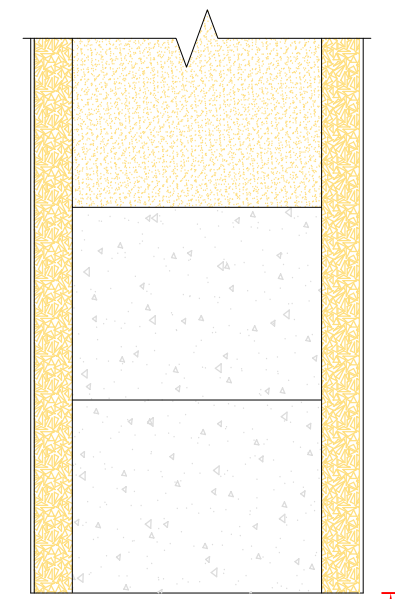


JAMB DETAIL

INTUMESCENT STRIPS



MEETING STILES



HEIGHT SECTION

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FIRE DOORS (OVER SIZED)
 44mm SHADMASTER 90 & 120 VISION PANEL DETAILS

SPEC-461 REV A